



CERTIFICATE OF QUALITY

EcoFast® Type HE Cement

NZS 3122:2009



Issued to: National Sales Manager

Test Report No: 25#180

info@goldenbay.co.nz

Code	Week Ending	Specific Surface Area	Normal Consistency	Initial Set	Final Set	Soundness	Compressive Strength								Free Lime	Sodium Equivalent (NaEq)	Sulphur Trioxide (SO ₃)	
							ISO-CEN				Slump	Concrete						
							1 day	3 days	7 days	28 days		1 day	3 days	7 days				28 days
Mean		521	33.1	136	3:19	1	23.3	41.3	53.2	66.4	86.4	15.1	37.8	46.1	55.8	1.5	0.56	2.37
Standard Deviation		12	0.7	14	0:14	0.4	1.3	1.9	2.6	1.7	7.6	2.0	4.1	3.7	3.6	0.2	0.02	0.07
Min		500	31.6	105	3:00	0	19.8	36.1	48.1	64.2	80.0	11.0	32.0	41.5	49.0	1.2	0.52	2.15
Max		545	34.6	165	3:45	2	25.5	44.4	56.8	70.9	110.0	20.0	48.0	56.0	64.0	1.9	0.59	2.48
NZS 3122:2009 Requirements				45 min	6:00 max	5 max		25.0 min	40.0 min								0.6 max	3.5 max
Units		m ² /kg	%	minutes	hrs:mins	mm	Mpa	MPa	MPa	MPa	mm	Mpa	MPa	MPa	MPa	%	%	%
251110-639-HE	10/11/25	525	32.2	105	3:00	1	22.7	42.2			90	14.5	38.0			1.3	0.58	2.38
251102-112-HE	02/11/25	515	32.7	135	3:15	1	24.0	42.9	55.6		90	13.5	37.5	44.5		1.4	0.56	2.43
251016-395-HE	16/10/25	520	33.3	120	3:15	1	25.4	44.4	55.8	70.9	90	15.0	39.0	46.5	57.5	1.5	0.59	2.41
250928-832-HE	28/09/25	520	33.5	135	3:15	1	23.8	42.1	55.0	67.0	90	15.0	39.5	46.5	55.0	1.2	0.58	2.40
250908-974-HE	08/09/25	510	33.6	120	3:00	1	23.0	40.6	54.5	68.8	90	16.0	39.0	47.0	58.5	1.5	0.56	2.38
250825-423-HE	25/08/25	545	34.1	135	3:30	1	23.7	42.9	55.4	67.5	80	20.0	48.0	54.0	64.0	1.6	0.57	2.43
250803-476-HE	03/08/25	535	33.6	135	3:30	1	22.6	41.3	55.0	65.5	80	15.0	37.5	45.0	56.5	1.7	0.56	2.34
250725-895-HE	25/07/25	515	33.6	135	3:15	1	22.8	41.7	55.0	67.1	110	15.0	36.0	47.0	56.0	1.6	0.56	2.43
250706-288-HE	06/07/25	510	33.4	135	3:15	0	24.9	40.6	53.7	64.2	90	17.5	40.5	46.5	56.5	1.8	0.53	2.39
250704-070-HE	04/07/25	515	34.6	150	3:30	0	22.0	41.7	55.1	64.6	90	16.5	38.0	46.5	54.0	1.8	0.52	2.32
250621-507-HE	21/06/25	540	34.4	120	3:00	1	23.5	41.0	53.1	65.6	80	18.5	43.5	48.5	58.5	1.9	0.57	2.45
250528-476-HE	28/05/25	540	33.2	105	3:00	1	24.0	42.1	55.7	68.4	90	14.5	36.5	49.0	58.0	1.7	0.56	2.39
250512-938-HE	12/05/25	530	33.2	135	3:15	0	23.5	43.5	56.8	67.6	80	17.0	41.0	49.0	58.0	1.3	0.57	2.38
250418-786-HE	18/04/25	510	32.4	135	3:00	1	22.7	43.3	55.0	68.2	80	17.5	46.5	56.0	62.5	1.4	0.58	2.36
250327-064-HE	27/03/25	520	31.7	135	3:30	2	22.9	40.5	52.7	65.8	80	14.0	38.5	49.0	57.5	1.2	0.58	2.31
250214-916-HE	14/02/25	500	33.3	150	3:30	1	22.2	42.7	53.4	66.8	80	15.5	40.0	47.0	57.0	1.4	0.55	2.38
241220-145-HE	20/12/24	525	32.5	165	3:45	1	25.5	43.6	54.6	68.0	80	11.0	32.0	42.0	54.0	1.2	0.54	2.36
241118-955-HE	18/11/24	515	32.6	135	3:15	1	19.8	36.1	48.1	64.4	80	13.5	34.5	43.5	54.0	1.2	0.54	2.15
241016-523-HE	16/10/24	525	32.7	150	3:15	2	21.8	38.3	49.3	64.7	80	13.5	33.5	44.0	52.5	1.6	0.57	2.33
240925-558-HE	25/09/24	500	32.9	135	3:30	0	25.3	38.8	52.7	66.2	80	14.5	32.5	41.5	51.0	1.3	0.57	2.42
240909-114-HE	09/09/24	535	32.7	135	3:15	1	22.8	38.9	49.4	64.7	90	11.5	32.5	42.5	55.0	1.7	0.55	2.36
240825-361-HE	25/08/24	525	32.9	135	3:15	0	23.6	40.7	50.5	65.2	90	15.5	35.0	42.0	52.5	1.5	0.55	2.41
240814-686-HE	14/08/24	510	32.8	150	3:30	1	23.4	41.1	49.0	64.9	100	12.5	33.0	42.0	49.5	1.6	0.53	2.29
240729-144-HE	29/07/24	505	33.1	150	3:45	1	24.7	42.2	50.3	65.7	80	15.5	39.0	44.5	56.0	1.6	0.59	2.48
240716-575-HE	16/07/24	530	31.6	150	3:45	1	22.8	40.0	50.1	65.2	90	15.5	35.0	42.5	49.0	1.6	0.53	2.30

The above samples were tested as received in accordance with the current terms of accreditation and methods stated in NZS 3122:2009 with the exception of:

Chemical Analysis to ASTM C114-23

All concrete testing conducted in accordance with NZS 3112:1986.

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Vincent Lane
Works Chemist



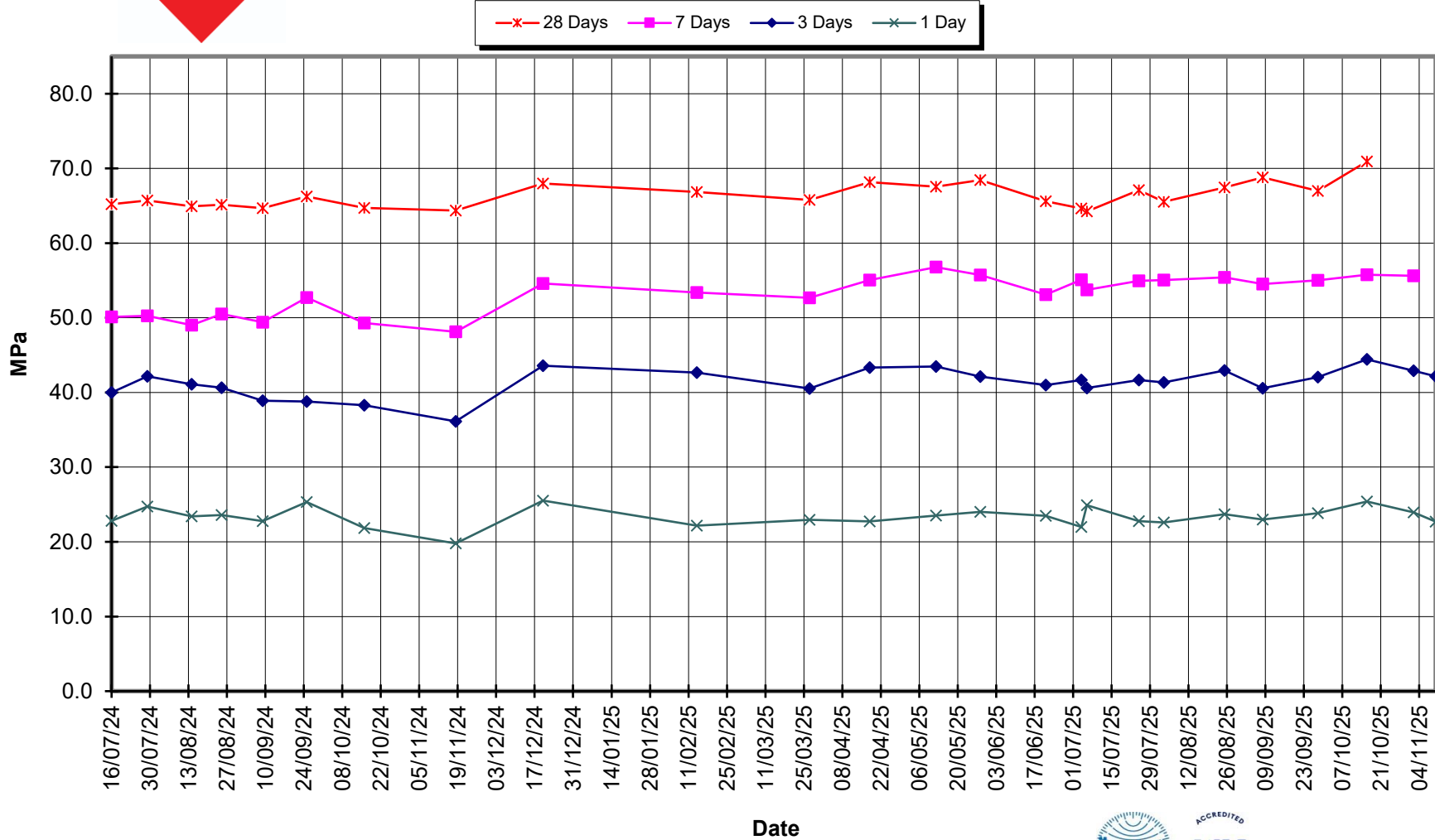
Portland Works, Portland, Whangarei 0178

Date issued: 21/11/25

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EcoFast®
Type HE Cement
Compressive Strength ISO-CEN Mortar





EcoFast[®] Type HE Cement



Compressive Strength Concrete

—x— 28 Days —■— 7 Days —◆— 3 Days —x— 1 Day —*— Slump

