



CERTIFICATE OF QUALITY

EcoSure Type GP Cement

NZS3122:2009 (Bulk Despatch)



Issued to: National Sales Manager

Test Report No: 22#99

info@goldenbay.co.nz

Code	Week Ending / Voyage	Specific Surface Area	Normal Consistency	Initial Set	Final Set	Soundness	Compressive Strength						Free Lime	Sodium Equivalent (NaEq)	Sulphur Trioxide (SO3)	
							ISOCEN			Concrete						
							3 days	7 days	28 days	Slump	3 days	7 days				28 days
Mean		342	29.1	140	3:43	1	28.8	40.7	64.5	87	23.3	33.4	48.8	2.1	0.54	2.2
Standard Deviation		12	0.4	9	0:13	1	0.9	1.2	1.5	8	2.2	2.5	3.2	0.2	0.02	0.03
Min		320	28.3	120	3:15	0	26.9	37.8	63.2	80	19.9	28.0	42.9	1.8	0.52	2.2
Max		360	29.6	150	4:00	2	30.8	44.1	69.2	100	25.9	36.7	54.8	2.4	0.58	2.3
NZS 3122:2009 Requirements				45 min	6:00 max	5 max		35.0 min	45.0 min						0.6 max	3.5 max
Units		m2/kg	%	minutes	hrs:mins	mm	MPa	MPa	MPa	mm	MPa	MPa	MPa	%	%	%
221022-416-GP	22/10/22	330	28.5	150	3:15	1	28.6	39.4		80	22.0	33.8		2.3	0.54	2.2
221016-418-GP	16/10/22	335	28.5	135	3:15	1	29.2	41.6						2.2	0.53	2.2
221013-143-GP	13/10/22	335	28.5	150	3:45	1	28.7	40.6						2.0	0.54	2.2
221008-141-GP	08/10/22	335	28.5	135	3:45	2	28.9	37.8		100	20.2	31.7		1.9	0.55	2.2
221006-731-GP	06/10/22	340	28.7	120	3:45	1	28.1	39.9						2.0	0.52	2.2
221003-729-GP	03/10/22	350	29.2	135	3:30	2	29.9	41.0		80	24.3	34.4		2.0	0.52	2.2
221001-439-GP	01/10/22	350	29.5	150	3:45	0	30.4	41.6	64.1					2.2	0.56	2.2
220927-437-GP	27/09/22	355	29.5	150	4:00	1	29.7	40.1	64.1	90	22.5	35.4	50.6	2.1	0.58	2.2
220924-053-GP	24/09/22	350	29.4	135	3:30	1	30.5	44.1	63.5					2.0	0.56	2.2
220919-051-GP	19/09/22	355	29.2	150	3:45	1	29.9	40.6	64.1	100	21.6	30.7	47.4	2.0	0.58	2.2
220914-712-GP	14/09/22	355	29.4	135	3:30	1	28.7	40.0	64.0					2.3	0.56	2.3
220911-710-GP	11/09/22	340	29.3	135	3:45	1	28.6	39.9	63.2	90	23.8	32.1	46.0	2.2	0.56	2.3
220906-342-GP	06/09/22	345	29.4	135	3:45	1	28.8	40.7	64.7	80	25.8	36.7	48.9	1.9	0.57	2.3
220905-338-GP	05/09/22	320	29.5	150	3:45	0	28.1	40.1	63.2					1.8	0.55	2.2
220902-015-GP	02/09/22	340	28.3	135	4:00	1	28.4	40.2	66.2	80	25.9	34.8	54.8	1.9	0.54	2.2
220901-013-GP	01/09/22	345	29.5	135	3:30	1	28.7	42.0	69.2					2.0	0.52	2.2
220825-712-GP	25/08/22	320	28.7	150	3:45	2	28.6	40.6	65.0	80	25.5	35.9	47.1	1.9	0.54	2.2
220823-714-GP	23/08/22	325	28.8	135	3:45	1	28.6	39.6	63.7					2.1	0.54	2.2
220820-449-GP	20/08/22	335	28.8	150	3:45	1	28.4	41.5	64.0	90	24.8	35.1	49.2	2.0	0.53	2.3
220814-083-GP	14/08/22	350	29.4	135	3:30	2	28.6	41.8	66.1					2.2	0.52	2.2
220811-081-GP	11/08/22	320	29.6	135	4:00	2	27.2	40.8	63.2	100	19.9	28.0	42.9	2.2	0.52	2.2
220805-762-GP	05/08/22	355	29.2	135	4:00	2	28.1	41.2	63.9	85	20.9	31.4	50.4	2.0	0.54	2.2
220803-764-GP	03/08/22	350	29.2	135	4:00	2	26.9	39.6	63.2					2.4	0.53	2.2
220730-547-GP	30/07/22	355	29.5	150	3:45	2	28.8	40.1	63.5					2.3	0.57	2.3
220728-545-GP	28/07/22	360	29.0	150	4:00	0	30.8	42.7	66.5	80	25.7	34.6	50.3	1.9	0.56	2.2

The above samples were tested as received in accordance with the current terms of accreditation and methods stated in NZS 3122:2009 with the exception of:

Chemical composition to ASTM C114-18

- Concrete Compressive Strength test results outside the scope of accreditation

Sample Retested

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Raki Harding
Quality Manger



Portland Works, Portland, Whangarei 0178

Date issued: 1/11/2022

Page 1 of 3

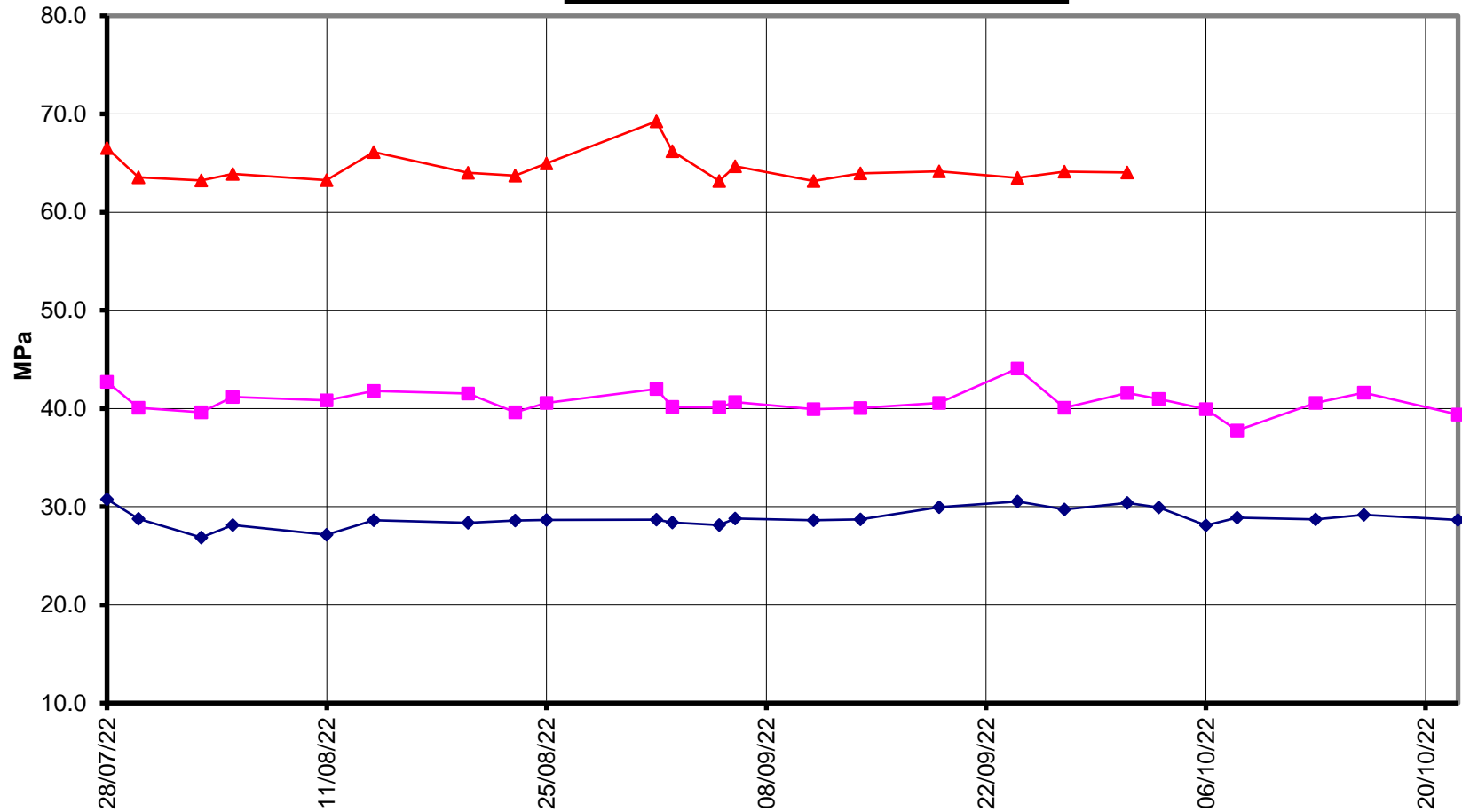


EcoSure Type
GP Cement

Compressive Strength ISO-CEN Mortar
(Bulk Dispatch)



28 Days 7 Days 3 Days





**EcoSure
Type GP Cement**



**Compressive Strength Concrete
(Bulk Dispatch)**

—x— 28 Days —■— 7 Days —◆— 3 Days —x— Slump

